

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 09.05.22	Job No.: 00251	ADR Yes/No: Y	ADR Date: 09.05.20	ECN #: 09- 598
Product No.: D206-781 / D407-781		Created By: <i>[initials]</i>	Approved By: <i>[initials]</i>	
Product Name: Interior Trim Panels		Checked By: <i>[initials]</i>		General Manager Approval:

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	VMF 09-05-20
Production Engineering Coord	Y	DL	DL 09.05.26
Production Document Control	Y	JLD	20 09.05.26
Customer Technical Support	Y	DSTOW	18 09.05.28

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	Focus 26
Marketing	Y	SW	SOW 09.05.26
Customer Order Processing	Y	BG	PD 28/09/2023

Reason for Change:

Add "Steel Gray" as a colour option to Interior Trim Panels

Documents Affected:

Release: D3821 Rev. B, D3822 Rev. C, D3823 Rev. C, D3824 Rev. C,
D3835 Rev. C, D3845 Rev. C, D3850 Rev. C, D3851 Rev. B, DSI 9461 Rev. A
MKYD6185S Rev. B

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.05.26 <i>[initials]</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI 9461 Rev. A to Blue/Pink files	09.05.29 <i>[initials]</i>
10	Update Controlled PDF Files	Y	KJ	Drawings and DSI	09.05.22 <i>[initials]</i>
11	Update Master Document List (MDL)	Y	PH		09.05.22 <i>[initials]</i>
12	Update Document Record (DR)	Y	KJ	Rev. C	09.05.26 <i>[initials]</i>
13	Update Product Development Summary	Y	MP		09.05.26 <i>[initials]</i>
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y	KJ	See attached list of new parts	09.05.26 <i>[initials]</i>
16	Update / Verify ARC Database	Y	KJ	See attached list of new parts (9-digits only)	09.05.26 <i>[initials]</i>
17	Create / Update Change Record Form	Y	KJ	See attached list of new parts (9-digits only)	09.05.29 <i>[initials]</i>
18	Create / Update PPP's	Y	KJ	See attached list of new parts (9-digits only)	09.05.29 <i>[initials]</i>
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.05.26 <i>[initials]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.05.26 <i>[initials]</i>
22					
23					

Description / Action:

- "Steel Gray" has been added as a colour option - parts/kits are now named according to colour
- See attached list for new parts/kits

ECN Verified & Complete: *[Signature]*

Date: 09/06/04

REF ECN 09-598

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D407-781 REV. B

REF CANADIAN STC: SH08-60

THE INTERIOR TRIM PANELS ARE AVAILABLE IN TWO COLORS: IVORY AND STEEL GRAY. REGARDLESS OF COLOR, THE PANELS SHOULD BE INSTALLED IN ACCORDANCE WITH THE APPROPRIATE D206-781-XXX INSTRUCTION AS DESCRIBED IN INSTALLATION INSTRUCTIONS IIN-D407-781. TO DESIGNATE THE COLOR OF THE INTERIOR TRIM PANELS THE FOLLOWING IS APPLICABLE:

BELL 206 A/B
NEW KITS / PARTS

		COLOR	
PART / INSTALLATION	DESCRIPTION	IVORY	STEEL GRAY
D206-781-111	UTILITY KIT W/O ROTOR BRAKE	D206-781-111KIV	D206-781-111KGY
D206-781-113	UTILITY KIT W/ ROTOR BRAKE	D206-781-113KIV	D206-781-113KGY
D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE	D206-781-115KIV	D206-781-115KGY
D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE	D206-781-117KIV	D206-781-117KGY
D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT	D206-781-141KIV	D206-781-141KGY
D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT	D206-781-143KIV	D206-781-143KGY
D206-781-151	VERTICAL TUNNEL KIT	D206-781-151KIV	D206-781-151KGY
D206-781-161	REAR OVERHEAD KIT	D206-781-161KIV	D206-781-161KGY
D206-781-171	HAT BIN KIT	D206-781-171KIV	D206-781-171KGY
D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE	D206-781-173KIV	D206-781-173KGY
D3821-1	PANEL - W/O ROTOR BRAKE	D3821-1KIV	D3821-1KGY
D3821-3	PANEL - W/ ROTOR BRAKE	D3821-3KIV	D3821-3KGY
D3822-1	VERTICAL TUNNEL, LH	D3822-1KIV	D3822-1KGY
D3822-2	VERTICAL TUNNEL, RH	D3822-2KIV	D3822-2KGY
D3822-3	VERTICAL TUNNEL, AFT CENTER	D3822-3KIV	D3822-3KGY
D3822-5	VERTICAL TUNNEL, TOP	D3822-5KIV	D3822-5KGY
D3822-7	VERTICAL TUNNEL, LOWER	D3822-7KIV	D3822-7KGY
D3823-1	REAR OVERHEAD, LH	D3823-1KIV	D3823-1KGY
D3823-2	REAR OVERHEAD, RH	D3823-2KIV	D3823-2KGY
D3823-3	REAR OVERHEAD, CENTER	D3823-3KIV	D3823-3KGY
D3824-1	HAT BIN	D3824-1KIV	D3824-1KGY
D3824-3	HAT BIN	D3824-3KIV	D3824-3KGY
D3851-1	DOUBLER	D3851-1KIV	D3851-1KGY

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	09.05.05
CERT. NO.:	SH08-60
ISSUE NO.:	1

A	NEW ISSUE	PH	09.05.05
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9461	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		INTERIOR PANEL COLOR	NTS
DATE	09.05.05	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

REF ECN 09-593

BELL 206 L/L1

NEW KITS/PARTS

		COLOR	
PART / INSTALLATION	DESCRIPTION	IVORY	STEEL GRAY
D206-781-371	HAT BIN KIT	D206-781-371KIV	D206-781-371KGY
D3845-1	HAT BIN	D3845-1KIV	D3845-1KGY
D3851-1	DOUBLER	D3851-1KIV	D3851-1KGY

BELL 206 L3/L4

		COLOR	
PART / INSTALLATION	DESCRIPTION	IVORY	STEEL GRAY
D206-781-571	HAT BIN KIT	D206-781-571KIV	D206-781-571KGY
D3850-1	HAT BIN	D3850-1KIV	D3850-1KGY
D3851-1	DOUBLER	D3851-1KIV	D3851-1KGY

BELL 407

		COLOR	
PART / INSTALLATION	DESCRIPTION	IVORY	STEEL GRAY
D407-781-771	HAT BIN KIT	D407-781-771KIV	D407-781-771KGY
D3835-1	HAT BIN	D3835-1KIV	D3835-1KGY
D3851-1	DOUBLER	D3851-1KIV	D3851-1KGY

CANADA	
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CHECKED		DRAWING NO. DSI 9461
MFG. APPR.	N/A	
APPROVED		REV. A SHEET 2 OF 2
DE APPR.		
DATE	09.05.05	SCALE NTS
INTERIOR PANEL COLOR		
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